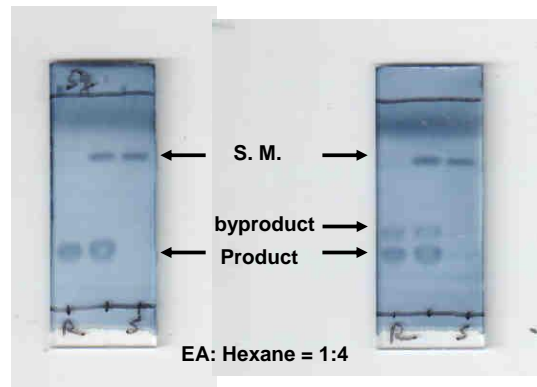
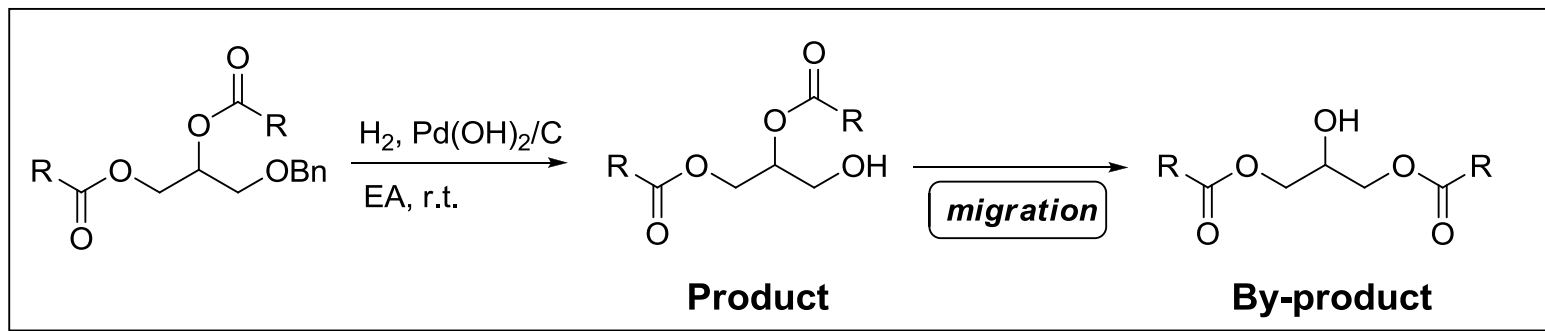


Hydrogenation: Debenzylation



Continue Flow

H₂: 120 psi
Temperature: r.t.
Flow rate: 1.0 ml/min
Yield: >85%
No byproduct!

Batch

H₂: 120 psi
Temperature: 50°C
Reaction time: 12 – 48 h
Yield: 50 - 80%